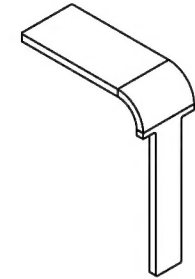
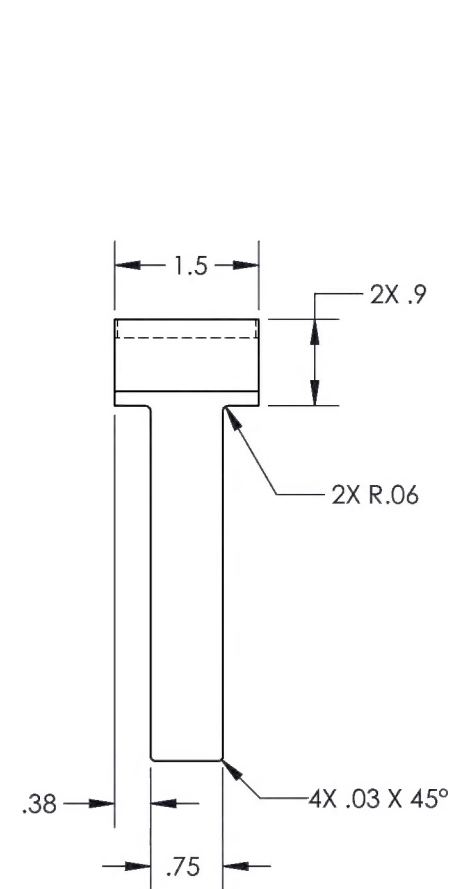
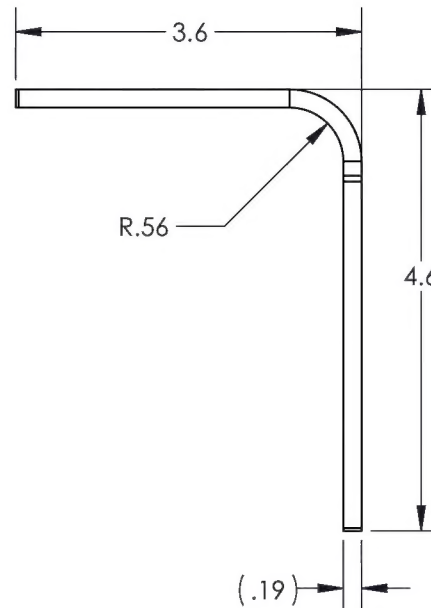
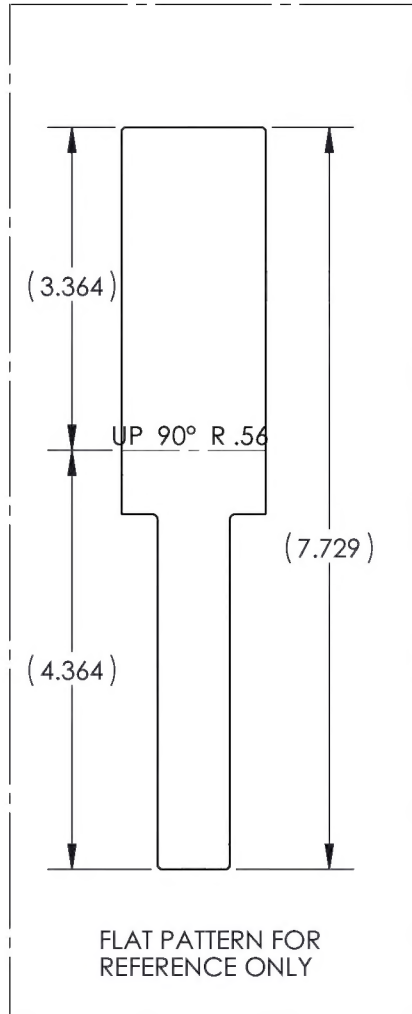



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



 RED BARN MACHINE	
TITLE FIXTURE HOLDING-1ST STAGE TURBINE DISC	
DWG NO. LTCT7605-5	REV
MAT'L 1020 OR EQUIVALENT	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH BLACK ANODIZE SPEC
SCALE 1:2	USED ON MODEL
DATE 4/15/2014	SHEET 1 OF 1